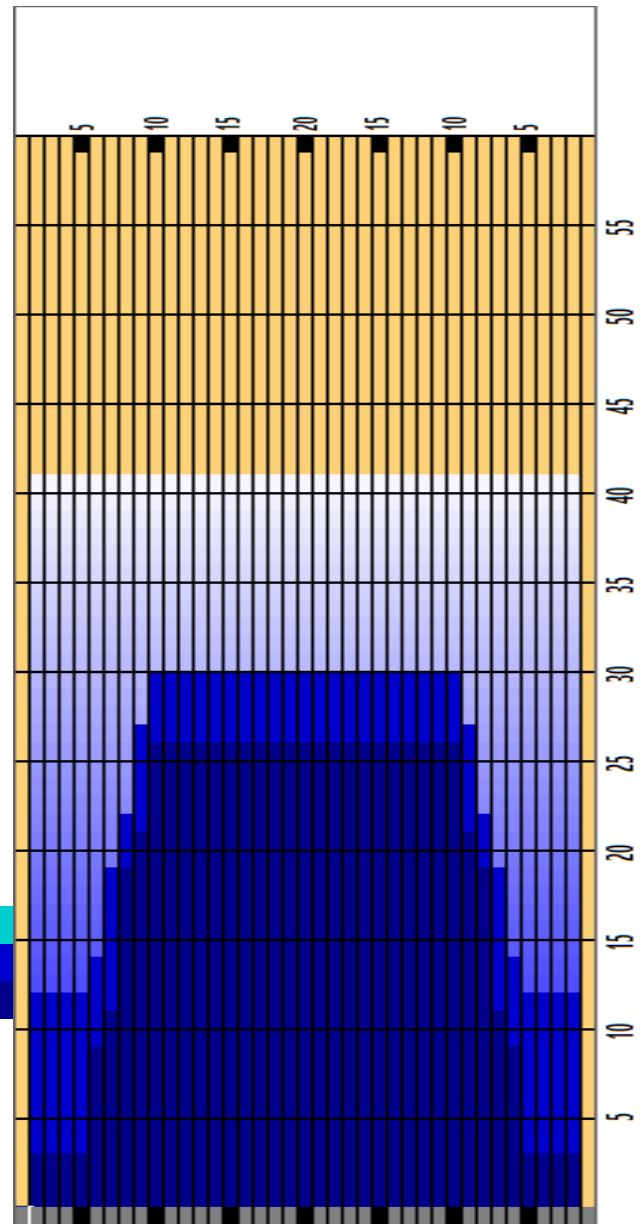


Oil Pattern Distance	41	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	14.42 mL	Reverse Oil Total	12.17 mL	Volume Oil Total	26.59 mL
Tank Configuration	N/A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	35	14	3	A	111	0.0	3.9	3.9	3885
2	6L	6R	2	40	18	3	A	58	3.9	9.0	5.1	2320
3	7L	7R	1	45	18	3	A	27	9.0	11.5	2.5	1215
4	8L	8R	3	50	18	3	A	75	11.5	19.1	7.6	3750
5	9L	9R	1	50	18	3	A	23	19.1	21.6	2.5	1150
6	10L	10R	2	50	18	3	A	42	21.6	26.7	5.1	2100
7	2L	2R	0	50	22	3	A	0	26.7	41.0	14.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	B	0	41.0	30.0	-11.0	0
2	10L	10R	1	40	22	3	B	21	30.0	26.9	-3.1	840
3	9L	9R	2	40	18	3	B	46	26.9	21.8	-5.1	1840
4	8L	8R	1	45	18	3	B	25	21.8	19.3	-2.5	1125
5	7L	7R	2	50	18	3	B	54	19.3	14.2	-5.1	2700
6	6L	6R	1	55	18	3	B	29	14.2	11.7	-2.5	1595
7	2L	2R	2	55	18	3	B	74	11.7	6.6	-5.1	4070
8	2L	2R	0	35	18	3	B	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.22	1.09	1	1	1.09	3.22

